

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

1.2 Relevant identified uses of the substance or mixture and uses advised against use
Hardener for coating materials adhesives for industrial and trade applications

Uses advised against:

Not suitable for use in home orker(DIY) applications.

1.3 Details of the supplier of the safety data sheet

KSC INDUSTRIES (M) SDN BHD
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Seksyen 32, 40460 Shah Alam Selangor
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SECTION 2: Composition/information on ingredients

Type of product:Mixture

2.2 Mixtures

hydrophilic aliphatic polyisocyanate

Hazardous components

hydrophilic aliphatic polyisocyanate based on HDI

Concentration [w.t.-%] : ca.100

CAS-NO.:666723-27-9

Classification (1272/2008/CE):Acute Tox 4 Inhalative H332 Skin Sens.1B H317 STOT SE 3 H335

Aquatic Chronic 3 H412

SECTION 3: First aid measures

3.1 Description of first aid measures

General advice:Take off all contaminated clothing immediately.

If inhaled:Take the person into the fresh air and keep him w arm,let him rest; if these is diffiulty in breathing, medical advice is required.

In case of skin contact :n case of skin contact w ash affected areas thoroughly w ith soap and plenty of water.Consult a doctor in the event of a skin reaction.

In case of eye contact: Hold the eyes open and rinse w ith preferably lukew arm w ater for a sufficiently long period of time (at least 10 minutes) . Contact an ophthalmologist.

If swallowed:DO NOT induce the patient to vomit, medical advice is required

3.2Most important symptoms and effects,both acute and delayed
Notes to physician:Basic first aid,decontamination,symptomatic treatment.

3.3 Indication of any immediate medical attention and special treatment needed Therapeutic measures:No information available.

SECTION 4: FIREFIGHTING MEASURES

4.1 Extinguishing media

Suitable extinguishing media:Carbon dioxide (CO2) ,foam,extinguishing powder, in cases of larger fires, w ater spray should be used.

Unsuitable extinguishing media:High volume w ater jet

4.2 Special hazards arising from the substance or mixture

Burning releases arbn monoxide,carbon dioxide,oxides of nitrogen,isocyanate vapors and traces of hydrogen cyanide.In the event of fire and/or explosion do not breathe fumes.

4.3 Advice for fire-fighters

During fire-fighters respirator w ith independent air-supply and airtight garment is required.

Do not allow contaminated extinguishing w ater to enter the soil,ground-w ater of surfae w aters.

SECTION 5:Accidental release measures

5.1 Personal precautions,protective equipment and emergency procedures.

Put on protective equipment (see section 8).Ensure adequate ventilation/exhaust extraction.Keep unauthorized persons away.

5.2 Environment related measures

Do not allow to escape info w aterways,w astew ater or soil

5.3 Methods and material for containment and cleaning up

Remove mechanically;cover the remainder w ith w et,absorbent material (e.g.saw dust,chemical binder based on calcium silicate hydrate,sand).After approx.One hour transfer to w aste container and do not seal(evolution of CO2).Keep damp in a safe ventilated area for several days.

5.4 Reference to other sections

For further disposal measures see section 13.

SECTION 6:Handling and storage

6.1 Precautions for safe handling

Provide sufficient air exchange and./or exhaust in work rooms. Exhaust ventilation necessary if product is sprayed.

The threshold limit values noted in section 8 must be monitored. In all areas where isocyanate aerosols and/or vapor concentrations are produced in elevated concentrations, exhaust ventilation must be provided in such a way that the workplace exposure limits (WEL) is not exceeded. The air should be drawn away from the personnel handling the product.

The personal protective measures described in section 8 must be observed. The precautions required in the handling of isocyanates must be taken. Avoid contact with skin and eyes and the inhalation of vapor.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work and use skin-protecting ointment. Keep working clothes separately. Take off all contaminated clothing immediately.

6.2 Conditions for safe storage, including any incompatibilities

Keep container dry and tightly closed in a cool and well ventilated place. Further information on the storage conditions which must be observed to preserve quality can be found in our product information sheet.

storage class (TRGS 510) : 10: Combustible liquids

6.3 Specific end use (s)

No information available.

SECTION 7: Exposure controls / personal protection

7.1 Control parameters

components with workplace control parameters

Substance	CAS-No	Basic	Type	Value	Ceiling Limit Value	Remarks
Hexamethylene -1,6-diisocyanate	822-06-0	TRGS 900				listed
Hexamethylene -1,6-diisocyanate	822-06-0	TRGS 900		0,005 PPM/0,035MG/M3	=2=	
Hexamethylene -1,6-diisocyanate	822-06-0	TRGS 900	STEL CL			Category 1: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages
Hexamethylene -1,6-diisocyanate	822-06-0	TRGS 900	STEL FAC			substance listed with both Peak factor and STEL factor. The Peak factor is supplied with the AGW values

Exposition assessment value (EBW) per TGRS 430: Polyisocyanate content (HDI oligomers and/or prepolymers) 98%. Use an exposition assessment value of 0,5ng/m3.

7.2 Exposure controls

Respiratory protection

Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended.

In case of hypersensitivity of the respiratory tract and skin (e.g. asthmatics and those who suffer from chronic bronchitis and chronic skin complaints) it is inadvisable to work with the product.

Hand protection

Suitable materials for safety gloves EN374:
Butyl rubber-IR (thickness >=0,5mm; breakthrough time >=480min)
Fluorinated rubber-FKM (>=0,4mm)

Recommendation: contaminated gloves should be disposed of

Eye protection

Wear eye/face protection

Skin and body protection

Wear suitable protective clothing

SECTION 8: Physical and chemical properties

8.1 Information on basic physical and chemical properties

Appearance: liquid
Colour: colourless to yellowish
Odour: almost odourless
Odour Threshold: not established
pH: not applicable
Pour point: ca. -27 °C
Boiling point/boiling range: >300 °C at 1.013hPa
Flash point: ca. 192 °C at 1.013hPa

Evaporation rate:	not established	
Flammability(solid,gas):	not applicable	
Burning number:	not applicable	
Vapour pressure:	ca.17 hPa at 20 °C	EG A4
	ca.26 hPa at 50 °C	EG A4
	ca.28 hPa at 55 °C	EG A4
Vapour pressure of ingredients:		
Hexamethylene-1-6-diisocyanate	ca 0,007 hPa at 20 °C	
Hexamethylene-1-6-diisocyanate homopolymer	<0,0001 hPa at 20 °C(vapor pressure balance /OED	
Hexamethylene-1-6-diisocyanate homopolymer	<0,0001 hPa at 20 °C(vapor pressure balance /OED	
Vapour density:	Not established	
Density:	ca.1.16 g/cm³ at 20°C	DN 51757
Miscibility with water:	immiscible at 15°C	
surface:	not established	
Partition coefficient (n-octanol/water):	not established	
Auto-ignition temperature	not applicable	DN 51794
ignition temperature	ca.425 °c	
Decomposition temperature:	not established	
Viscosity ,dynamic	ca.3.500 mPa at 23°C	DN 53019
Explosive properties	not established	
Dust explosion class	not applicable	
Oxidising properties	not established	

The indicated values do not necessarily correspond to the product specification. Please refer to the technical information sheet for specification data.

SECTION 9: Stability and reactivity

9.1 Reactivity

This information is not available.

9.2 Possibility stability

This information is not available.

9.3 Possibility of hazardous reactions

Exothermic reaction with amines and alcohols; reacts slowly with water forming CO₂ in closed containers risk of bursting owing to increase of pressure.

9.4 Conditions to avoid

This information is not available.

9.5 Incompatible material

This information is not available.

9.6 Hazardous decomposition products

On drying of the coating/hardening of neutralising agent (see section 3)

SECTION 10: Toxicological information

Toxicological studies on the product are not yet available.

Please find below the data available to us:

10.1 Information on toxicological effects

Acute toxicity, oral

Hydrophilic aliphatic polyisocyanate based on HDI

LD50 rat = 5.000 mg/kg

Method: OECD Test Guideline 423

Toxicological studies of a comparable product.

Acute toxicity, dermal

No data available.

Acute toxicity, inhalation

Hydrophilic aliphatic polyisocyanate based on HDI

LD50 rat, female: 0,390 mg/l 4h

Test atmosphere: dust/mist

Method: OECD Test Guideline 403

studies of a comparable product

The test atmosphere generated in the animal study is not representative of workplace environments, how the substance is placed on the market, and how it can reasonably be expected to be used. Therefore the test result cannot be directly applied for the purpose of assessing hazard. Based on expert judgment and the weight of the evidence, a modified classification for acute inhalation toxicity is justified.

Converted acute toxicity point estimate 1,5mg/l

Test atmosphere: dust/mist

Method: Expert judgement

Assessment: Harmful if inhaled.

Primary skin irritation

Hydrophilic aliphatic polyisocyanate based on HDI

Species: rabbit

Result: An irritant effect cannot be distinguished from a mechanical load caused by the removal of the test specimen.

Classification: No skin irritation

Method: OECD Test Guideline 404

Toxicological studies of a comparable product

Primary mucosae irritation

Hydrophilic aliphatic polyisocyanate based on HDI

species: rabbit

Result: slight irritant

Classification: No eye irritation

Method: OECD Test Guideline 405

Toxicological studies of a comparable product.

Sensitisation

Hydrophilic aliphatic polyisocyanate based on HDI

Skin sensitization (local lymph node assay (LLNA));

Species: Mouse

Result: positive

Classification: May cause sensitization by skin contact (sub cat. 1B)

Method: OECD Test Guideline 429

Toxicological studies of a comparable product.

Respiratory sensitization

Classification: No classification according to EC Directives 2006/121/EC or 1999/45/EC as respiratory sensitizer.

No pulmonary sensitisation observed in animal tests

No pulmonary sensitisation potential

was observed in guinea pigs after

either intradermal or inhalative

induction with polyisocyanate based

on hexamethylene diisocyanate.

Subacute, subchronic and prolonged toxicity

No data available.

Carcinogenicity

No data available.

Reproductive toxicity/Fertility

No data available.

Genotoxicity in vitro

Hydrophilic aliphatic polyisocyanate based on HDI

Test type: Salmonella/microsome test (Ames test)

Result: No indication of mutagenic effects

Method: OECD Test Guideline 471

Toxicological studies of a comparable product

Genotoxicity in vivo

No data available.

STOT evaluation-one-time exposure

Hydrophilic aliphatic polyisocyanate based on HDI
May cause respiratory irritation
Studies of a comparable product

STOT evaluation-repeated exposure

No data available.

Aspiration toxicity

No data available.

Additional information

Special properties/effects:Over-exposure entails the risk of concentration-dependent irritating effects on eyes,nose throat,and respiratory tract.Delayed appearance of the complaints and development of hypersensitivity (difficult breathing,coughing, asthma) are possible.Hypersensitive persons may suffer from exposure limit.Prolonged contact with the skin may cause tanning and irritant effects.

Animal tests and other research indicate that skin contact with diisocyanates can play a role in causing isocyanate sensitization and respiratory reaction.

SECTION 11:Ecological information

Ecotoxicological studies of the product are not available

Do not allow to escape into waterways,water or soil.

Please find below the data available to us:

11.1 Toxicity

Acute Fish toxicity

Hydrophilic aliphatic polyisocyanate based on HDI
LC50 35,2mg/l
Species:Danio rerio(zebra fish)
Exposure duration: 96h
Method:OECD Test Guideline 203
Ecotoxicological reports on a comparable product

Acute toxicity for daphnia

Hydrophilic aliphatic polyisocyanate based on HDI
LC50 > 100mg/l
Species:Daphnia magna (Water flea)
Exposure duration: 48h
Method:OECD Test Guideline 202
Ecotoxicological reports on a comparable product

Acute toxicity for algae

Hydrophilic aliphatic polyisocyanate based on HDI
ErC50 72mg/l
Species:Desmodesmus subspicatus(Green algae)
Exposure duration: 72h
Method:OECD Test Guideline 201
Ecotoxicological reports on a comparable product

Acute bacterial toxicity

Hydrophilic aliphatic polyisocyanate based on HDI
EC50 10,000mg/l
Species:Activated sludge
Exposure duration: 72h
Method:OECD Test Guideline 201
Ecotoxicological reports on a comparable product

11.2 Persistence and degradability

Biodegradability

Hydrophilic aliphatic polyisocyanate based on HDI
Biodegradation:0% 28 d, i.e not readily
Method:OECD Test Guideline 301 F
Ecotoxicological reports on a comparable product

11.3 Bioaccumulative potential

No data available

11.4 Mobility in soil

No data available

11.5 Results of PBT and vPvB assessment

This substance does not meet the criteria for classification as PBT or vPvB

11.6 Other adverse effects

Isocyanate reacts with water at the interface forming CO2 and a solid insoluble product with high melting point (polyurea).This reaction is accelerated by surfactants (e.g detergents) or by water-soluble solvents.Previous experience shows that polyurea is inert and non-degradable.

SECTION 12:Disposal consideration

Dispose in accordance with applicable international, national and local laws, ordinances and statutes.For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWS) should be used.

12.1 Waste Treatment methods

After final product withdrawal,all residues must be removed from containers (drip-free,powder-free or paste-free)
Once the product residues adhering to the walls of the containers have been rendered harmless,the product and hazard labels must be invalidated.These containers can be returned for recycling to the appropriate centres set up within the framework of the existing take-back scheme of the chemical industry.Containers must be recycled in compliance with national legislation and environmental regulations

None disposal into wastewater.

SECTION 13:Transport information

AD+A383:C419R/RID

13.1 UN number	:	Not dangerous goods
13.2 UN proper shipping name	:	Not dangerous goods
13.3 Transport hazard class (es)	:	Not dangerous goods
13.4 Packing group	:	Not dangerous goods
13.5 Environmental hazards	:	Not dangerous goods

AND

13.1 UN number	:	Not dangerous goods
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13.3 Transport hazard class (es)	:	Not dangerous goods
13.4 Packing group	:	Not dangerous goods
13.5 Environmental hazards	:	Not dangerous goods

IATA

13.1 UN number	:	Not dangerous goods
13.2 UN proper shipping name	:	Not dangerous goods
13.3 Transport hazard class (es)	:	Not dangerous goods
13.4 Packing group	:	Not dangerous goods
13.5 Environmental hazards	:	Not dangerous goods

IMDG

13.1 UN number	:	Not dangerous goods
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13.2 UN proper shipping name	:	Not dangerous goods
13.3 Transport hazard class (es)	:	Not dangerous goods
13.4 Packing group	:	Not dangerous goods
13.5 Environmental hazards	:	Not dangerous goods

13.6 Special precautions for user
See section 6-8

Additional information	:	Not dangerous cargo Keep dry
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13.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
Not applicable

